



FRONT RUNNER

**FORD /MAZDA - 2012 ONWARD
REPLACEMENT
SUMP & GEARBOX GUARDS**

ENG

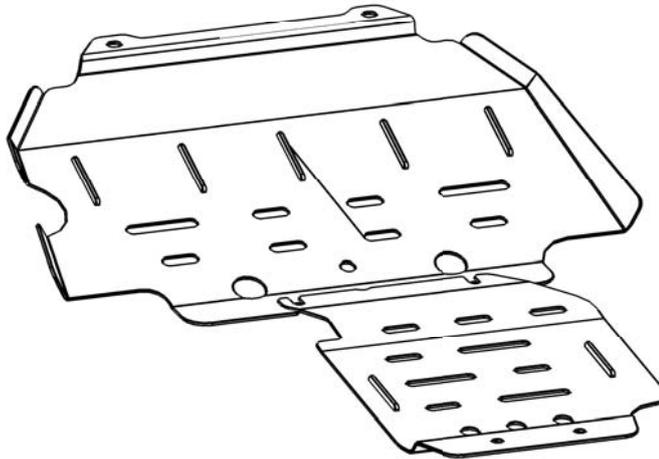
SGFM002



INSTALL TIME: 15 mins

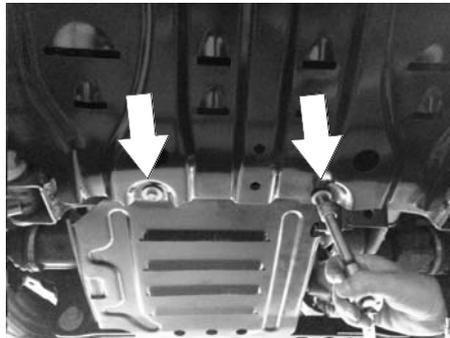
You will need:

- 15mm Flat or Socket Wrench



1 REMOVE EXISTING SUMP & GEARBOX GUARDS

- (A)** Loosen but do not remove the two center mounting bolts as indicated by the arrows

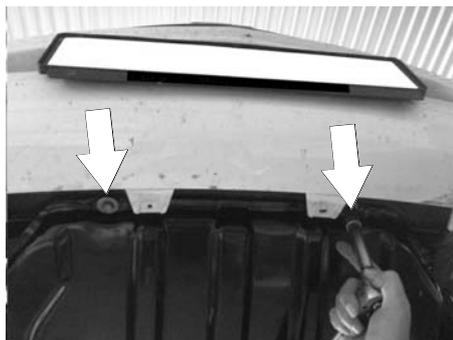


IMPORTANT WARNING!

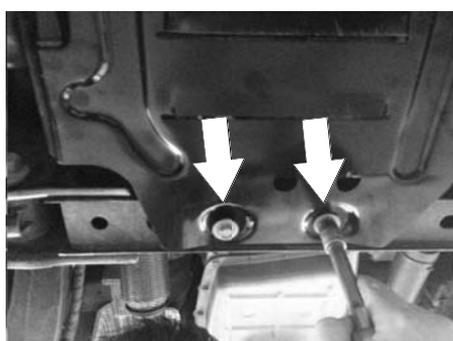
IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH TO YOU OR TO OTHERS. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR, AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

1 REMOVE EXISTING SUMP & GEARBOX GUARDS CONT...

- (B) Remove the two bolts securing the Sump Guard in position and remove the guard.



- (C) Remove the two bolts securing the Gearbox Guard in position and remove the guard.



2 FIT REPLACEMENT SUMP & GEARBOX GUARDS

- (A) Fit the replacement Sump and Gearbox Guards in a reversal of Steps 1A-1C.



3 INSTALL OTHER VEHICLE AND RACK ACCESSORIES

- (A) Now's the time to visit your favorite Front Runner dealer in person or online.