

READ ME !

Thank you for purchasing a Front Runner Deck Completion Set.

Before you start, take a moment to familiarize yourself with the Fitting Instructions and the components received.

Refer to Page 2 for a list of all the components, quantities and tools required.

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER PRODUCTS BE PROPERLY AND SECURELY ASSEMBLED AND ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH. YOU ARE RESPONSIBLE FOR ASSEMBLING AND SECURING ALL FRONT RUNNER PRODUCTS TO YOUR VEHICLE, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND PRECAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER OR OTHER QUALIFIED PERSONNEL.

NOTE: Front Runner will not be responsible for any damage caused by the failure to install the product according to these instructions.

Please call us if you have any questions about the installation of this product.

1

GET ORGANIZED

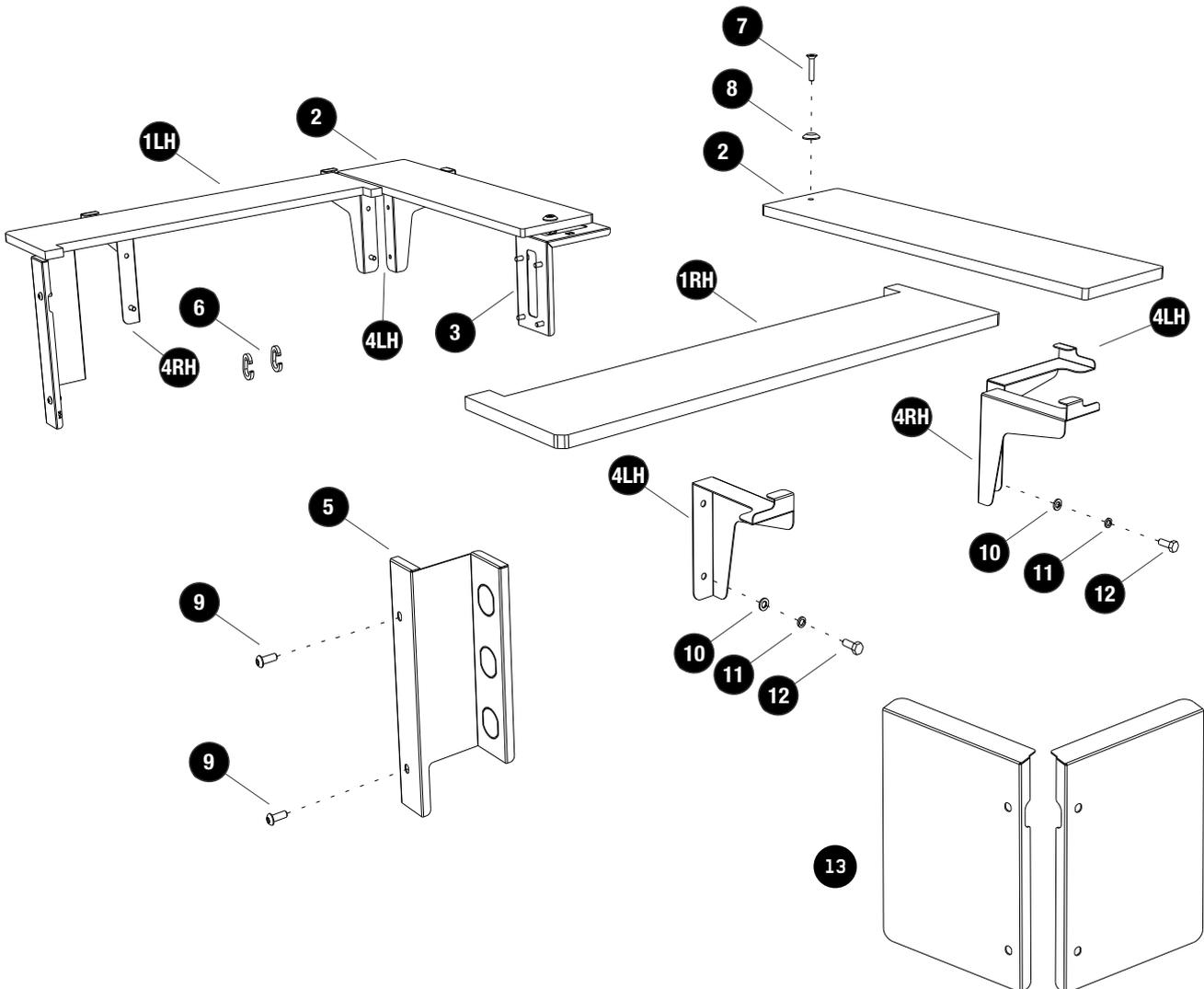
IN THE BOX

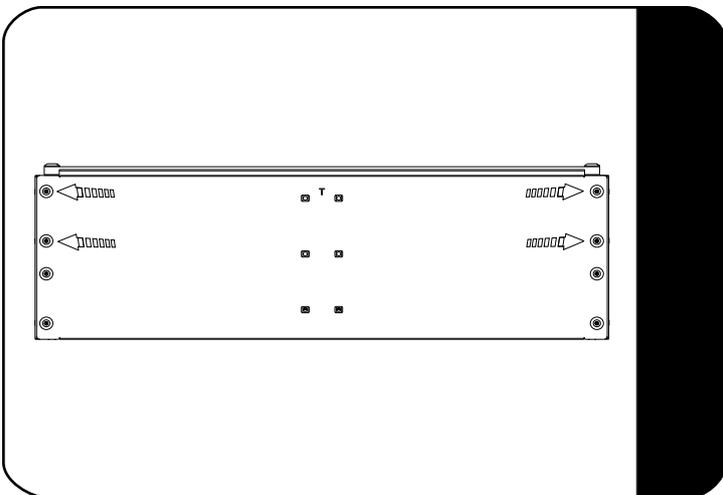
1	2 X	Side Deck - 1LH + 1RH
2	2 X	Rear Deck (Symmetrical)
3	1 X	Rear Support
4	6 X	Side Wings - 3LH + 3RH
5	2 X	Front Face - 1LH + 1RH - (With Knockouts)
6	2 X	37mm Laser Cut Carabiner
7	2 X	M6 x 25 Countersink Bolt
8	2 X	M6 Finishing Washer
9	4 X	M6 x 16 Button Head Bolt
10	8 X	M6 x 19 x 1SS Flat Washer
11	8 X	M6 SS Spring Washer
12	8 X	M6 x 16 Hex Bolt
13	2 X	Front Face 1LH + 1RH

TOOLS NEEDED

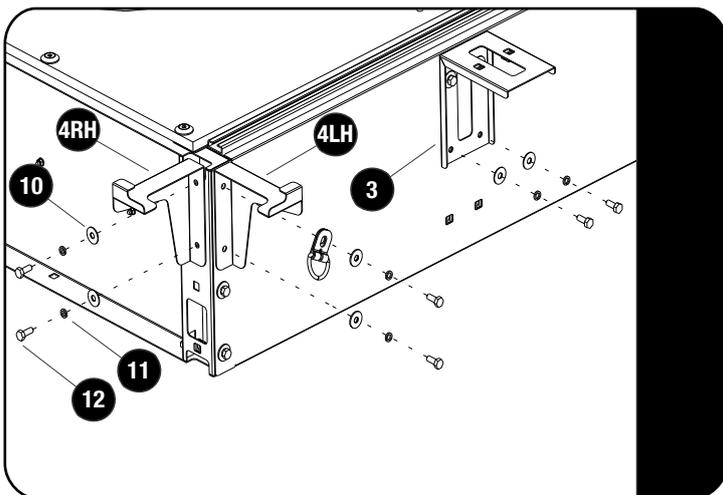


FIGURE 1.1



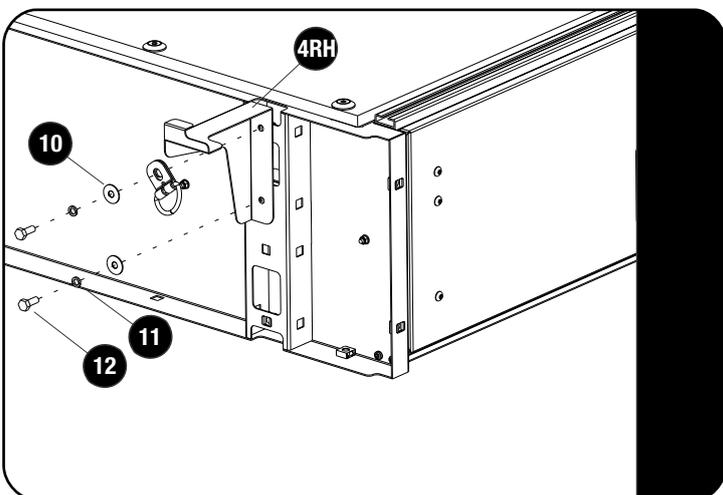
2**FIT AND SECURE****2.1**

 Looking at the rear of the Drawer System, remove the fasteners as indicated by the arrows. Keep the fasteners safe as they will be used in Step 2.2.

2.2

 Assemble the Rear Support using M6 x 16 Hex Bolts, M6 SS Spring Washers and M6 x 19 x 1SS Flat Washers (Items 10, 11 & 12) as shown.

Assemble two Side Wings (Item 4LH & 4RH) on each of the rear left and right corner of the Drawer System using the fasteners removed in Step 2.1 together with D-Rings (supplied with SSDR011) and M6 x 16 Hex Bolts, M6 SS Spring Washers and M6 x 19 x 1SS Flat Washer (Items 10, 11 & 12) as shown.

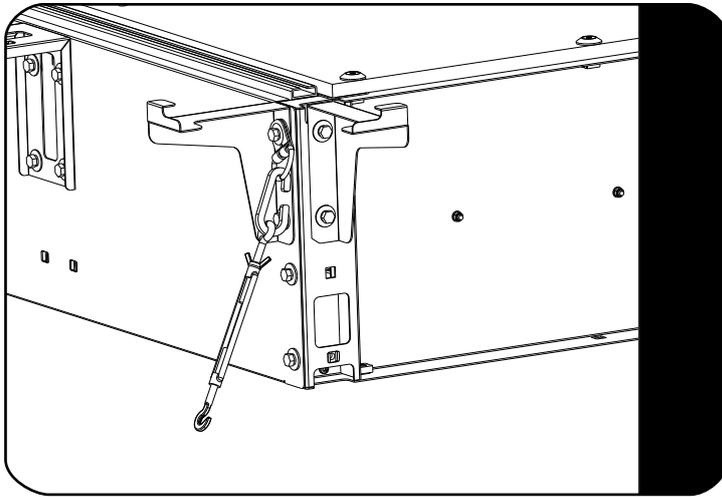
2.3

 Assemble two Side Wings (Item 4LH & 4RH) on the left and right side of the Drawer together with D-Rings (supplied with SSDR011) using M6 x 16 Hex Bolts, M6 SS Spring Washers and M6 x 19 x 1SS Flat Washer (Items 10, 11 & 12) as shown.

2

FIT AND SECURE

2.4

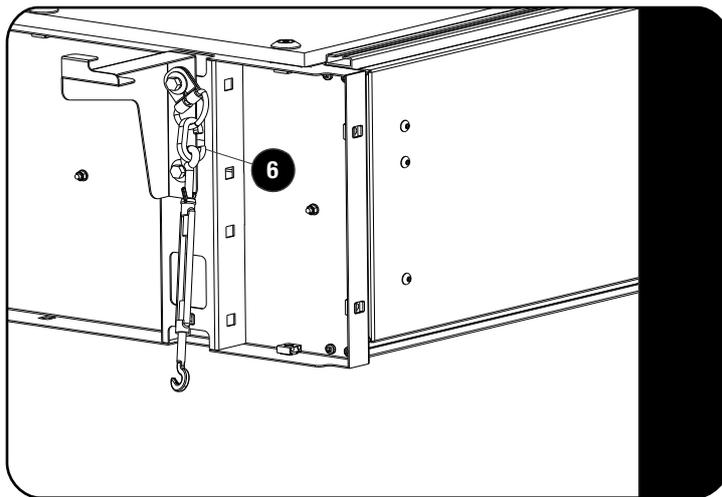


Place the Drawer System into the vehicle. Position the Drawer 45mm in from the plastic tread section and center the Drawer left to right.

Before securing the Drawer down, assemble a Wing Nut to each of the four Turnbuckles. (Wing Nuts and Turnbuckles supplied with SSDR011).

Loosely secure the rear of the Drawer System to the tie down points found behind the vehicles rear seats using Turnbuckles and 60mm Carabiners (supplied with SSDR011) as shown.

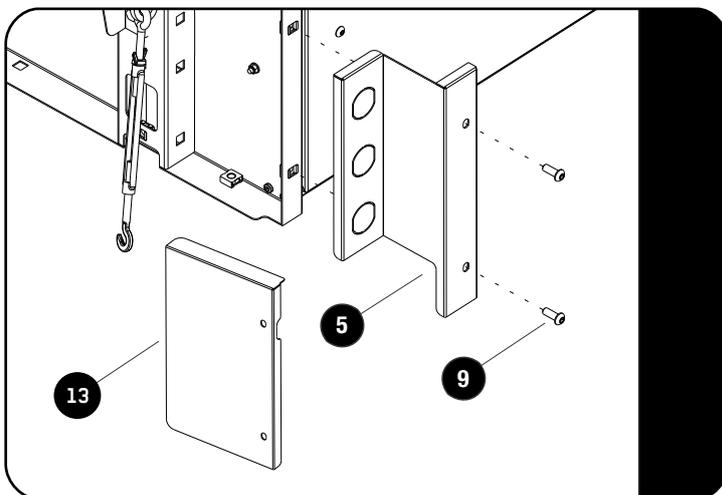
2.5



Loosely secure the front of the Drawer System to the tie down points found at the rear of the vehicles using Turnbuckles and (supplied with SSDR011) and 37mm Carabiner (Item 6) as shown.

Tighten all the Turnbuckles making sure that the Drawer System remains centered left to right and 45mm in from the plastic tread section. Tighten the Wing Nuts to lock the Turnbuckles in place..

2.6

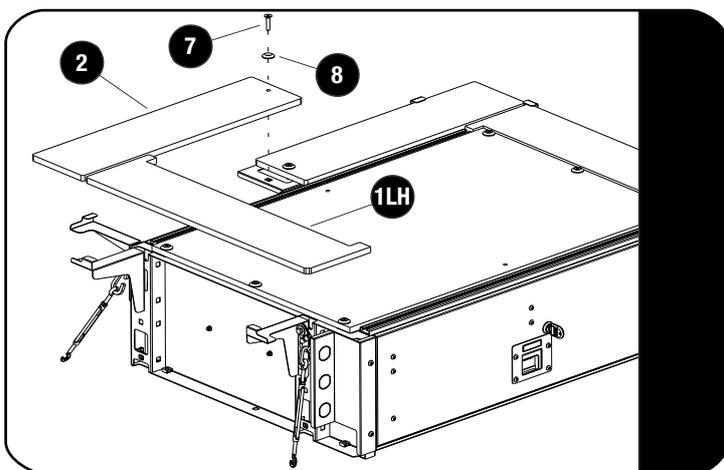


Assemble the two Front Faces (Item 5 or 13) to the Drawer System using M6 x 16 Button Head Bolts (Item 9).

2

FIT AND SECURE

2.7

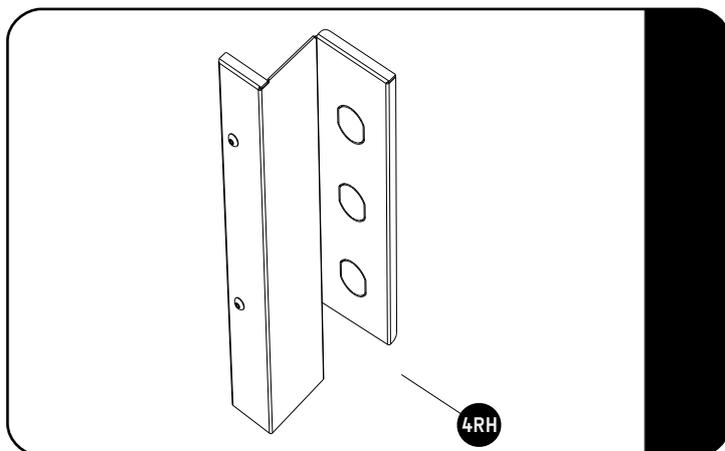


Place the Rear and Side Decks (Items 1 & 2) into position. Secure the center of the Rear Decks to the Rear Support (Item 3) using M6 x 25 Countersink Bolts and M6 Finishing Washers (Items 7 & 8) as shown.

3

FITTING ELECTRICAL SOCKETS

3.1



Twist the pre cut knock outs to remove. These cut outs can then be used to fit Front Runners range of electrical sockets. (Sold Separately)

ECOM117 - Amp
 ECOM118 - USB
 ECOM119 - 12/24V
 ECOM120 - Merit
 ECOM121 - Engel
 ECOM124 - Volt

4

COMPLETION

Congratulations! You did it. Take a step back and admire your work!

5

INSTALL OTHER VEHICLE AND RACK ACCESSORIES

Now's the time to visit your favorite Front Runner Dealer in person or online.

Be sure to tag us. We love to see our gear in action! #FrontRunnerOutfitters #BornToRoam

Share your adventures on:    